



SURGEON RIFLES

591 SHORT ACTION

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OVERVIEW

All 591 actions are designed with an integral .250" recoil lug and 20 MOA 1913 MIL-STD picatinny rail that runs the full length of the action. A side-mounted, shrouded, bolt-stop is integrated to help prevent accidental releasing of the bolt. In the middle of the left bolt raceway is an anti-jam rail. This rail is designed to prevent a round from lodging in the raceway when single-loading the rifle. (Available in single shot, left hand and right hand.



SPECS/AVAILABLE OPTIONS

ACTION	591 SHORT ACTION (LH RH)
ACTION MATERIAL	4140 CHORME MOLY 38-40RC
BOLT FACE OPTIONS	.384 .473 .550
EXTRACT OPTIONS	MINI M-16
BOLT	ONE PIECE, FLUTED, TWO LUG
BOLT KNOB	TACTICAL, STANDARD, ROUND, O-RING
THREAD	1-1/16 16UN
FINISH	MATTE (SHIPS UNFINISHED)
OVERALL LENGTH	8.125"
WEIGHT	2LBS. 5.6OZ.

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